



5S Plus Safety

Encourage your company's success through safety programs and recognition.

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***You won't GET LEAN...
until you GET VISUAL!***

5S Plus Safety!



Encourage your company's success through safety programs and recognition.

As you engage in 5S team events, consider the following aspects:

SAFETY	✓
Employees are active with safety at every step from development to documentation.	
Work areas are clean and free of articles that do not pertain to the job at hand.	
Tools, storage, materials, and work station are clearly and properly labeled.	
Work areas have adequate lighting for the job.	
Production floor and process conditions are defined, posted and maintained.	
Safety items (fire extinguishers, eye wash stations, personal protective equipment) are visually identified and easy to read, unobstructed and inspected regularly.	
All exits clearly marked and unobstructed.	
Handicap access is provided and clearly designated.	
Emergency procedures for special machinery are appropriately displayed and reviewed.	
Machine guarding and required safety equipment is provided and maintained.	
PPE requirements are posted and maintained. All PPE equipment is available and designated for each work station/department.	
Messaging on signage and work instruction boards is simple and direct and clearly displayed.	
Standardized work instructions are established for handling chemicals.	

As you engage in 5S team events, consider the following aspects (continued):

SAFETY	✓
OSHA / ANSI standards are maintained (if applicable).	
MSDS books are kept up to date and displayed.	
Forklift Rules of the Road are established and maintained.	
Emergency notification systems are in place and maintained.	
Emergency evacuation procedures and routes are visually displayed for all team members. Evacuation Monitors (and back-ups) assigned for each shift.	
Visual tools, such as the safety cross, are utilized to track days without recordable injuries.	
Required safety posters are displayed in a conspicuous location.	
First aid supplies are controlled using a Kanban or visual system.	
The first responders for the facility are visually identified by department or shift.	
Tornado maps are posted and procedures reviewed regularly.	
Electric circuit breaker panels and emergency shut-offs are labeled and unobstructed.	
High-noise areas are clearly identified and hearing protection is available and used.	
Emergency phone numbers and communication procedures are posted next to phones.	
Checklists and production boards are developed and maintained.	
100% Safety Goal	