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Improvement Team:

7 Deadly Wastes

Location of Waste

Date:

Before

After

Describe the waste/problem area.

Describe the improvement made, along with any cost and time savings.

WASTE



- Over-Production
- Transportation
- Inventory
- Defect
- Over-Processing
- Waiting
- Motion
- Other

SAVINGS

How much time is spent moving & searching daily?

Min/day ÷ 60 min = Non-Value Added hrs/day
(e.g. 10 min/60min = .17 hrs/day)

Calculate the cost of waste/year:

$\$/hr \times hrs/day \times working\ days/yr = Cost\ of\ waste/yr$
Example: $\$15.00/hr \times .17\ hrs/day \times 253\ days = \645.15