

My C.I.

Location of Improvement:

Improvement Team:

Date:

Before

Describe the waste/problem area.

After

Describe the improvement made, along with any cost and time savings.

WASTE



- | | |
|--|--|
| <input type="checkbox"/> Over-Production | <input type="checkbox"/> Over-Processing |
| <input type="checkbox"/> Transportation | <input type="checkbox"/> Waiting |
| <input type="checkbox"/> Inventory | <input type="checkbox"/> Motion |
| <input type="checkbox"/> Defect | <input type="checkbox"/> Other |

SAVINGS



How much time is spent moving & searching daily?

Min/day ÷ 60 min = Non-Value Added hrs/day
(e.g. 10 min/60min = .17 hrs/day)

Calculate the cost of waste/year:

$\$/hr \times hrs/day \times working\ days/yr = Cost\ of\ waste/yr$
Example: $\$15.00/hr \times .17\ hrs/day \times 253\ days = \645.15